



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-616-015
Job Sheet 201299



Part No: D350-616-015

Job Qty: 3 pcs

Part Name: Deck Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/19

Job Tracking No:

Due Date: 10/23/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	3 pcs		10/23/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	OCT 11 2019
							Packaging 1 - 5	9-89	
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

Dart Aerospace Ltd.
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CANADA
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Container No: S223223

Part: D350-616-015

Job No: 201299

Serial No/Batch: S223223

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96 - 10 Issue 3-FAA-87C SR004051

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120 QC 4	3 pcs	10/23/19	0.00 0.00	Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
130 Packaging 3-1 - Stock - B4B 3 pcs		10/23/19	0.00 0.00	QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	DAS 78 9-89
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
135 DC - 1 - B4B	3 pcs	10/23/19	0.00 0.00	Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS 78 9-89
140 QC 21 - FG	3 pcs	10/23/19	0.00 0.00	Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
135 DC - 1 - B4B	3 pcs	10/23/19	0.00 0.00	Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
140 QC 21 - FG	3 pcs	10/23/19	0.00 0.00	Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
135 DC - 1 - B4B	3 pcs	10/23/19	0.00 0.00	Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
140 QC 21 - FG	3 pcs	10/23/19	0.00 0.00	Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
135 DC - 1 - B4B	3 pcs	10/23/19	0.00 0.00	Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	3 pcs	10/23/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-89
				DC - 2 - B4B	
140 QC 21 - FG	3 pcs	10/23/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89
				QC 21 - FG - 70	
140 QC 21 - FG	3 pcs	10/23/19	0.00 0.00	QC 21 - SA - 53	

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____)

FL012

012381

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5191851
D2348	Wearplate (Key Way)	12 pcs (4 ea)	110-Packaging 1 - Pick Kit	5218116
D2353	Stiffener	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5206465
D2364	Deck Plate Fwd	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218434
D2365	Wearplate Pip Pin	6 pcs (2 ea)	110-Packaging 1 - Pick Kit	5192153
D2369-1	Locator Plate	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5212120
D2369-3	Locator Plate	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5219057
D4780-041	Fwd Cover Mounting Bracket Assembly	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	520780461 52200
D5387-041	Aft Cover Mounting Bracket Assembly	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	520023
D5388-1	Strip Cover	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5207571
MS20426AD4-5	Rivet	75 Ea (25 ea)	110-Packaging 1 - Pick Kit	5216234
MS20426AD4-6	Rivet	75 Ea (25 ea)	110-Packaging 1 - Pick Kit	5216234
MS20426AD5-7	Rivet	18 Ea (6 ea)	110-Packaging 1 - Pick Kit	5216234
MS20426AD5-8	Rivet	18 Ea (6 ea)	110-Packaging 1 - Pick Kit	5216234
MS20601-AD4W2	Rivet	45 Ea (15 ea)	110-Packaging 1 - Pick Kit	5216234
MS20601-AD4W3	Rivet	90 Ea (30 ea)	110-Packaging 1 - Pick Kit	5216234
MS21042L3	Nut	18 Ea (6 ea)	110-Packaging 1 - Pick Kit	5216234
MS24693-C273	Screw	18 Ea (6 ea)	110-Packaging 1 - Pick Kit	5204283x16
MS24693-C48	Screw	66 Ea (22 ea)	110-Packaging 1 - Pick Kit	5191235
MS35207-263	Screw	24 Ea (8 ea)	110-Packaging 1 - Pick Kit	5195885
NAS1149D0363J	Washer	39 Ea (13 ea)	110-Packaging 1 - Pick Kit	5195885

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2344	3	11	0
	D2348	12	48	0
	D2353	3	12	0
	D2364	3	18	0
	D2365	6	17	0
	D2369-1	3	9	0
	D2369-3	3	10	0
	D4780-041	3	6	0
	D5387-041	3	4	0
	D5388-1	3	10	0
	MS20426AD4-5	75	1,603	0
	MS20426AD4-6	75	1,033	0
	MS20426AD5-7	18	647	0
	MS20426AD5-8	18	1,692	0
	MS20601-AD4W2	45	127	0
	MS20601-AD4W3	90	411	0
	MS21042L3	18	3,335	0
	MS24693-C273	18	193	0
	MS24693-C48	66	251	0
	MS35207-263	24	219	0
	NAS1149D0363J	39	556	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐				DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐				Date: _____ Sequence #: _____ QTY Affected: _____		MRB (QS1042) _____																											
Description Work Order Deviation		Disposition				Completed By		Lead hand / Supervisor		QC / QA Coordinator																													
Root Cause Operator ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ Material ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ Human Factors ☐ ☐ ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table> Other/Details: _____										Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong																																				
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QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		4	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1). UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO. D350-616	REV. H
MFG. APPR.	N/A	SHEET 1 OF 13	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	